

Welded steel tubes for pressure purposes - Technical delivery conditions - Part 6: Longitudinally welded austenitic stainless steel tubes X5CrNi18-9 Mechanical properties, Physical properties, Mechanical properties, Heat treatment, X5CrNi18-9 Supplier

Welded steel tubes for pressure purposes - Technical delivery conditions - Part 6: Longitudinally welded austenitic stainless steel tubes X5CrNi18-9 steel chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, We can produce round bars, forged rings, forged cakes, flat bars, tubes, sheets, plates, steel wires, steel strips, steel coils, etc. The size can be customized, the maximum order quantity is 100Kg. It also contains the use of X5CrNi18-9, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Materials Stainless Steels & Special Steels Welded steel tubes for pressure purposes - Technical delivery conditions - Part 6: Longitudinally welded austenitic stainless steel tubes X5CrNi18-9

X5CrNi18-9 Standard Number					
ITEM	Standard Number	Descriptions			
1	ISO 16143-1 (2004)	Stainless steels for general purposes Part 1: Flat products			
2	ISO 16143-2 (2004)	Stainless steels for general purposes Part 2: Semi-finished products, bars, rods and sections			
3	ISO 16143-3 (2005)	Stainless steels for general purposes Part 3: Wire			
4	ISO 6931-2	Stainless steels for springs - Part 2: Narrow strip			
5	ISO 9327-5	Steel forgings and rolled or forged bars for pressure purposes - Technical delivery conditions - Part 5: Stainless steels			
6	ISO 9328-5	Steel plates and strips for pressure purposes - Technical delivery conditions - Part 5: Weldable fine grain steels, thermomechanically rolled			
7	ISO 9329-4	Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 4: Austenitic stainless steels			
8	ISO 9330-6	Welded steel tubes for pressure purposes - Technical delivery conditions - Part 6: Longitudinally welded austenitic stainless steel tubes			
9	ISO/TS 15510 (2003)	Stainless steels - Chemical composition			

X5CrNi18-9 Chemical composition(mass fraction)(wt.%)					
Chemical	Min.(%)	Max.(%)			
С		0.07			



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	Si		·					1.00	
	Mn						2.00		
	Р							0.040	
	S							0.030	
	Cr			17.	.00			19.00	
	Мо			8.00			11.00		
	Ni								
С	Si	Mn	Р	S	Cr	Ni	Мо	V	Ta
W	N	Cu	Со	Pb	В	Nb	Al	Ti	Other

X5CrNi18-9 Physical Properties						
Tensile strength	115-234	σb/MPa				
Yield Strength	23	σ 0.2 ≥/MPa				
Elongation	65	δ5≥ (%)				
Ψ	-	ψ≥ (%)				
Akv	-	Akv≥/J				
HBS	123-321	-				
HRC	30	-				

X5CrNi18-9 Mechanical Properties						
Tensile strength	231-231	σb/MPa				
Yield Strength	154	σ 0.2 ≥/MPa				
Elongation	56	δ5≥(%)				
Ψ	-	ψ≥(%)				
Akv	-	Akv≥/J				
HBS	235-268	-				
HRC	30	-				



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X5CrNi18-9 Heat Treatment Regime						
Annealing	Quenching	Tempering	Normalizing	Q & T		
$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$		

X5CrNi18-9 Range of products						
Product type	Products	Dimension	Processes	Deliver Status		
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting		
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,		
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting		
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED		

# We can produce Stainless Steels & Special Steels the specifications follows:

#### Note:

- (1) listed in the table apex diameter (d), to steel thickness (a) multiples said.
- (2) in the ASTM A6 standard specified scope can meet any additional conditions.
- (3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:



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Diameter: 1mm-2000mm

Square bar:

Size: 50mm \* 50mm-600mm \*600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching +

tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on

the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable

electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

Excellent service for all kinds of industries, with advantages of technologies, equipment and price.

We serve you with our honesty, integrity, and professionality.