

Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel 1.4307 Mechanical properties, Physical properties, Mechanical properties, Heat treatment, 1.4307 Supplier

Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel 1.4307 steel chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, We can produce round bars, forged rings, forged cakes, flat bars, tubes, sheets, plates, steel wires, steel strips, steel coils, etc. The size can be customized, the maximum order quantity is 100Kg. It also contains the use of 1.4307, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Materials Stainless Steels & Special Steels Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel 1.4307

<u>1 4307</u> Standard Number					
ITEM	Standard Number	Descriptions			
1	NF EN 10028-7	Flat products made of steels for pressure purposes - Part 7: Stainless steels			
2	NF EN 10088-1	Stainless steels - Part 1: List of stainless steels			
3	NF EN 10088-2	Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes			
4	NF EN 10088-3	Stainless steels - Part 3: Technical delivery conditions for semi- finished products, bars, rods, wire, sections and bright products of corrosion resisting steels for general purposes			
5	NF EN 10088-4	Stainless steels - Part 4: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for construction purposes			
6	NF EN 10088-5	Stainless steels - Part 5: Technical delivery conditions for bars, rods, wire, sections and bright products of corrosion resisting steels for construction purposes			
7	NF EN 10216-5 (2004)	Seamless steel tubes for pressure purposes - Technical delivery conditions - Part 5: Stainless steel tubes			
8	NF EN 10217-7	Welded steel tubes for pressure purposes - Technical delivery conditions - Part 7: Stainless steel tubes			
9	NF EN 10222-5	Steel forgings for pressure purposes - Part 5: Martensitic, austenitic and austenitic-ferritic stainless steels			
10	NF EN 10250-4	Open die steel forgings for general engineering purposes - Part 4: Stainless steels			



Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel 1.4307 Mechanical properties, Physical properties, Mechanical properties, Heat treatment, 1.4307 Supplier

	!	· I · · ·
11	NF EN 10253-3	Butt-welding pipe fittings - Part 3: Wrought austenitic and austenitic-ferritic (duplex) stainless steels without specific inspection requirements
12	NF EN 10253-4	Butt-welding pipe fittings - Part 4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements
13	NF EN 10263-5	Steel rod, bars and steel wire for cold heading and cold extrusion - Part 5: Technical delivery conditions for stainless steels
14	NF EN 10269	Steels and nickel alloys for fasteners with specified elevated and/or low temperature properties
15	NF EN 10272	Stainless steel bars for pressure purposes
16	NF EN 10296-2 (2005)	Welded circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel
17	NF EN 10297-2 (2005)	Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel

1.4307 Chemical composition(mass fraction)(wt.%)									
Chemical				Min.(%)			Max.(%)		
С							0.030		
Si							1.00		
Mn							2.00		
Р								0.045	
S							0.015		
Cr				17.50			19.50		
Мо									
Ni				8.00			10.00		
N								0.11	
С	Si	Mn	Р	S	Cr	Ni	Мо	V	Ta
W	N	Cu	Co	Pb	В	Nb	Al	Ti	Other

1.4307 Physical Properties



Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel 1.4307 Mechanical properties, Physical properties, Mechanical properties, Heat treatment, 1.4307 Supplier

Tensile strength	115-234	σb/MPa	
Yield Strength	23	σ 0.2 ≥/MPa	
Elongation	65	δ5≥ (%)	
Ψ	-	ψ≥ (%)	
Akv	-	Akv≥/J	
HBS	123-321	-	
HRC	30	-	

1.4307 Mechanical Properties					
Tensile strength	231-231	σb/MPa			
Yield Strength	154	σ 0.2 ≥/MPa			
Elongation	56	δ5≥(%)			
Ψ	-	ψ≥(%)			
Akv	-	Akv≥/J			
HBS	235-268	-			
HRC	30	-			

1.4307 Heat Treatment Regime					
Annealing Quenching Tempering Normalizing Q & T					
\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	

1.4307 Range of products					
Product type	Products	Dimension	Processes	Deliver Status	
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting	
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,	



Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel 1.4307 Mechanical properties, Physical properties, Mechanical properties, Heat treatment, 1.4307 Supplier

Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Stainless Steels & Special Steels the specifications follows:

Note:

(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.

(2) in the ASTM A6 standard specified scope can meet any additional conditions.

(3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter: 1mm-2000mm

Square bar:

Size: 50mm * 50mm-600mm *600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

 $Finished goods \ condition: \ hot forging/hot \ rolling \ + \ annealing/normalizing \ + \ tempering/quenching \ + \ tempering/quenching/quenching \ + \ tempering/quenchin$

tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on

the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable

electrode.



Seamless circular steel tubes for mechanical and general engineering purposes - Technical delivery conditions - Part 2: Stainless steel 1.4307 Mechanical properties, Physical properties, Mechanical properties, Heat treatment, 1.4307 Supplier

Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

Excellent service for all kinds of industries, with advantages of technologies, equipment and price. We serve you with our honesty, integrity, and professionality.