

Steel, Bars, Forgings, Tubing, and Rings 0.75Cr - 9.0Ni - 4.5Co - 1.0Mo - 0.09V (0.17 - 0.23C) Consumable Electrode Vacuum Melted HP 9-4-20 Mechanical properties, Physical properties, Mechanical properties, Heat treatment, HP 9-4-20 Supplier

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Data Table for Materials Stainless Steels & Special Steels Steel, Bars, Forgings, Tubing, and Rings 0.75Cr - 9.0Ni - 4.5Co - 1.0Mo - 0.09V (0.17 - 0.23C) Consumable Electrode Vacuum Melted HP 9-4-20

HP 9-4-20 Standard Number					
ITEM	Standard Number	Descriptions			
1	SAE AMS 6525D (2012)	Steel, Bars, Forgings, Tubing, and Rings 0.75Cr - 9.0Ni - 4.5Co - 1.0Mo - 0.09V (0.17 - 0.23C) Consumable Electrode Vacuum Melted			
2	SAE AMS 6525	This specification covers a premium aircraft-quality, low-alloy steel in the form of bars, forgings, mechanical tubing, flash welded rings, and stock for forging or flash welded rings.			
3	AMS 6523	This specification covers a premium aircraft-quality, low-alloy steel in the form of sheet, strip, and plate.			

HP 9-4-20 Chemical composition(mass fraction)(wt.%)						
Chemical	Min.(%)	Max.(%)				
С	0.17	0.23				
Si		0.20				
Mn	0.20	0.40				
Ni		0.65				
Cr	0.65	0.85				
Мо	0.90	1.10				
Ni	8.50	9.50				
V	0.06	0.12				



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	Р							0.01	
	S							0.01	
	Cu							0.35	
	Со			4.2	25			4.75	
С	Si	Mn	Р	S	Cr	Ni	Мо	V	Ta
W	N	Cu	Со	Pb	В	Nb	Al	Ti	Other

HP 9-4-20 Physical Properties						
Tensile strength	115-234	σb/MPa				
Yield Strength	23	σ 0.2 ≥/MPa				
Elongation	65	δ5≥ (%)				
Ψ	-	ψ≥ (%)				
Akv	-	Akv≥/J				
HBS	123-321	-				
HRC	30	-				

HP 9-4-20 Mechanical Properties						
Tensile strength	231-231	σb/MPa				
Yield Strength	154	σ 0.2 ≥/MPa				
Elongation	56	δ5≥(%)				
Ψ	-	ψ≥(%)				
Akv	-	Akv≥/J				
HBS	235-268	-				
HRC	30	-				





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Annealing	Quenching	Tempering	Normalizing	Q & T
\checkmark	\checkmark	\checkmark	\checkmark	\checkmark

HP 9-4-20 Range of products						
Product type	Products	Dimension	Processes	Deliver Status		
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting		
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,		
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting		
Pipes / Tubes	Seamless Pipes/Tubes, Welded Pipes/Tubes	OD:6-219mm x WT:0.5-20.0mm	Hot extrusion, Cold Drawn, Welded	Annealed, Solution and Aging, Q+T, ACID-WASHED		

We can produce Stainless Steels & Special Steels the specifications follows:

Note:

(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.

(2) in the ASTM A6 standard specified scope can meet any additional conditions.

(3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter: 1mm-2000mm

Square bar:

Size: 50mm * 50mm-600mm *600mm

Plate steel/flat bar:



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Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching +

tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on

the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable

electrode.

Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402

Excellent service for all kinds of industries, with advantages of technologies, equipment and price.

We serve you with our honesty, integrity, and professionality.