

Molybdenum series High-speed tool steel M10 Hight C steel chemical information, mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, We can produce round bars, forged rings, forged cakes, flat bars, tubes, sheets, plates, steel wires, steel strips, steel coils, etc. The size can be customized, the maximum order quantity is 100Kg. It also contains the use of **M10 Hight C**, such as it is commonly used in bars, sheet, plates, steel coils, steel pipes, forged and other materials application.

Data Table for Materials Special Alloy Molybdenum series High-speed tool steel M10 Hight C

| <u>M10 Hight C</u> Standard Number                    |                        |                 |        |         |                       |    |                       |                |       |
|---|------------------------|-----------------|--------|---------|-----------------------|----|-----------------------|----------------|-------|
| ITEM  | Stan                   | Standard Number |        |         | Descriptions          |    |                       |                |       |
|   |                        |                 |        |         |                       |    |                       |                |       |
| M10 Hight C Chemical composition(mass fraction)(wt.%) |                        |                 |        |         |                       |    |                       |                |       |
| Chemical  |                        |                 |        | Min.(%) |                       |    | Max.(%)               |                |       |
| С   | Si                     | Mn              | Р      | S       | Cr                    | Ni | Мо                    | V              | Та    |
| 0.95[]1.0<br>5  | 0.20 <u>∏</u> 0.4<br>5 | 0.10[]0.4<br>0  | ≤0.030 | ≤0.030  | 3.75 <u></u> 4.5<br>0 |    | 7.75 <u></u> 8.5<br>0 | 1.80[]2.2<br>0 |       |
| W   | Ν                      | Cu              | Со     | Pb      | В                     | Nb | Al                    | Ti             | Other |
|   |                        |                 |        |         |                       |    |                       |                |       |

| M10 Hight C Physical Properties |         |             |  |  |  |  |
|---------------------------------|---------|-------------|--|--|--|--|
| Tensile strength                | 115-234 | σb/MPa      |  |  |  |  |
| Yield Strength                  | 23      | σ 0.2 ≥/MPa |  |  |  |  |
| Elongation                      | 65      | δ5≥ (%)     |  |  |  |  |
| Ψ                               | -       | ψ≥ (%)      |  |  |  |  |
| Akv                             | -       | Akv≥/J      |  |  |  |  |
| HBS                             | 123-321 |             |  |  |  |  |
| HRC                             | 30      | -           |  |  |  |  |

M10 Hight C Mechanical Properties



**CCTTC - M10 Hight C Datasheet, Chemical Composition** 

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| Tensile strength | 231-231 | σb/MPa      |  |
|------------------|---------|-------------|--|
| Yield Strength   | 154     | σ 0.2 ≥/MPa |  |
| Elongation       | 56      | δ5≥(%)      |  |
| Ψ                |         | ψ≥(%)       |  |
| Akv              |         | Akv≥/J      |  |
| HBS              | 235-268 |             |  |
| HRC              | 30      |             |  |

| M10 Hight C Heat Treatment Regime |              |              |              |              |  |  |
|-----------------------------------|--------------|--------------|--------------|--------------|--|--|
| Annealing                         | Quenching    | Tempering    | Normalizing  | Q & T        |  |  |
| $\checkmark$                      | $\checkmark$ | $\checkmark$ | $\checkmark$ | $\checkmark$ |  |  |

| M10 Hight C Range of products |  |                               |   |  |  |
|-------------------------------|--|-------------------------------|---|--|--|
| Product type                  | Products                                       | Dimension                     | Processes   | Deliver Status   |  |
| Plates / Sheets               | Plates / Sheets                                | 0.08-200mm(T)*W*L             | Forging, hot rolling<br>and cold rolling          | Annealed, Solution<br>and Aging, Q+T,<br>ACID-WASHED, Shot<br>Blasting |  |
| Steel Bar                     | Round Bar, Flat Bar,<br>Square Bar             | Φ8-1200mm*L                   | Forging, hot rolling<br>and cold rolling,<br>Cast | Black, Rough<br>Turning, Shot<br>Blasting,                             |  |
| Coil / Strip                  | Steel Coil /Steel<br>Strip                     | 0.03-16.0x1200mm              | Cold-Rolled & Hot-<br>Rolled                      | Annealed, Solution<br>and Aging, Q+T,<br>ACID-WASHED, Shot<br>Blasting |  |
| Pipes / Tubes                 | Seamless<br>Pipes/Tubes, Welded<br>Pipes/Tubes | OD:6-219mm x<br>WT:0.5-20.0mm | Hot extrusion, Cold<br>Drawn, Welded              | Annealed, Solution<br>and Aging, Q+T,<br>ACID-WASHED                   |  |

## We can produce Special Alloy the specifications follows:

Note:

(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.



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(2) in the ASTM A6 standard specified scope can meet any additional conditions. (3) from the standard for 50 mm (2 in). Mechanical properties Mechanische Eigenschaften Caracteristiques mecaniques ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale Rm Tensile strength / Zugfestigkeit / Resistance a la traction A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc Round bar: Diameter: 1mm-2000mm Square bar: Size: 50mm \* 50mm-600mm \*600mm Plate steel/flat bar: Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm Tube/pipe: Size: OD: 6-219mm WT: 1-35 mm. Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm Length: We can supply any length based on the customer's requirement. Forging/hot rolling/ extrusion of steel. Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching + tempering/any conditions based on the customer's requirement Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on the customer's requirement Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable electrode. Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's requirement. UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402 Excellent service for all kinds of industries, with advantages of technologies, equipment and price. We serve you with our honesty, integrity, and professionality.