

Used in the products of the automobile, truck, tractor, and allied industries. Diesel engine castings, liners, cylinders, and pistons. F10012 Mechanical properties, Physical properties, Mechanical properties, Heat treatment, F10012 Supplier

Used in the products of the automobile, truck, tractor, and allied industries. Diesel engine castings, liners, cylinders, and pistons. F10012 steel chemical information,mechanical properties, physical properties, mechanical properties, heat treatment, and Micro structure, We can produce round bars, forged rings, forged cakes, flat bars, tubes, sheets, plates, steel wires, steel strips, steel coils, etc. The size can be customized, the maximum order quantity is 100Kg. It also contains the use of F10012,such as it is commonly used in bars, sheet,plates, steel coils, steel pipes,forged and other materials application.

Data Table for Materials Cast Iron and Cast Steel Used in the products of the automobile, truck, tractor, and allied industries. Diesel engine castings, liners, cylinders, and pistons. <u>F10012</u>

F10012 Standard Number					
ITEM	Standard Number	Descriptions			
1	ASTM A159-1993	Automotive Gray Iron Castings			

F10012 Chemical composition(mass fraction)(wt.%)									
Chemical				Min.(%)			Max.(%)		
С				3.10			3.60		
	Si			1.95			2.40		
Mn				0.60			0.90		
Р							0.10		
S								0.15	
С	Si	Mn	Р	S	Cr	Ni	Мо	V	Ta
W	N	Cu	Со	Pb	В	Nb	Al	Ti	Other

F10012 Physical Properties					
Tensile strength	115-234	σb/MPa			
Yield Strength	23	σ 0.2 ≥/MPa			



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Elongation	65	δ5≥ (%)
Ψ	-	ψ≥ (%)
Akv	-	Akv≥/J
HBS	123-321	-
HRC	30	-

F10012 Mechanical Properties						
Tensile strength	231-231	σb/MPa				
Yield Strength	154	σ 0.2 ≥/MPa				
Elongation	56	δ5≥(%)				
Ψ	-	ψ≥(%)				
Akv	-	Akv≥/J				
HBS	235-268	-				
HRC	30	-				

F10012 Heat Treatment Regime							
Annealing Quenching Tempering Normalizing Q & T							
\checkmark	\checkmark	\checkmark	\checkmark	\checkmark			

F10012 Range of products						
Product type	Products	Dimension	Processes	Deliver Status		
Plates / Sheets	Plates / Sheets	0.08-200mm(T)*W*L	Forging, hot rolling and cold rolling	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting		
Steel Bar	Round Bar, Flat Bar, Square Bar	Φ8-1200mm*L	Forging, hot rolling and cold rolling, Cast	Black, Rough Turning, Shot Blasting,		
Coil / Strip	Steel Coil /Steel Strip	0.03-16.0x1200mm	Cold-Rolled & Hot- Rolled	Annealed, Solution and Aging, Q+T, ACID-WASHED, Shot Blasting		



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Pipes / Tubes

Seamless Pipes/Tubes, Welded Pipes/Tubes

OD:6-219mm x WT:0.5-20.0mm Hot extrusion, Cold Drawn, Welded

Annealed, Solution and Aging, Q+T, ACID-WASHED

We can produce Cast Iron and Cast Steel the specifications follows:

Note:

(1) listed in the table apex diameter (d), to steel thickness (a) multiples said.

(2) in the ASTM A6 standard specified scope can meet any additional conditions.

(3) from the standard for 50 mm (2 in).

Mechanical properties

Mechanische Eigenschaften

Caracteristiques mecaniques

ReH Minimum yield strength / Mindestwert der oberen Streckgrenze / Limite d'elasticite minimale

Rm Tensile strength / Zugfestigkeit / Resistance a la traction

A Minimum elongation / Mindestwert der Bruchdehnung / Allongement minimal

J Notch impact test / Kerbschlagbiegeversuch / Essai de flexion par choc

Round bar:

Diameter: 1mm-2000mm

Square bar:

Size: 50mm * 50mm-600mm *600mm

Plate steel/flat bar:

Size: Thickness: 0.1mm-800mm Width: 10mm to 1500mm

Tube/pipe:

Size: OD: 6-219mm WT: 1-35 mm.

Cold-rolled sheet: Thickness: 2-5mm Width:1000mm Length: 2000mm

Hot-rolled sheet: Thickness:6-80mm Width: 210-610mm

Length: We can supply any length based on the customer's requirement.

Forging/hot rolling/ extrusion of steel.

Forging: Shafts with flanks/pipes/tubes/slugs/donuts/cubes/other shapes

Finished goods condition: hot forging/hot rolling + annealing/normalizing + tempering/quenching +

tempering/any conditions based on the customer's requirement

Surface conditions: scaled (hot working finish)/ground/rough machining/fine machining/based on

the customer's requirement

Furnaces for metallurgical processing: electrode arc + LF/VD/VOD/ESR/Vacuum consumable

Ultrasonic inspection: 100% ultrasonic inspection for any inperfections or based on the customer's

requirement.

UTS according to SEP 1921 C/c,D/d,E/e;A388 or GB/T 6402



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Excellent service for all kinds of industries, with advantages of technologies, equipment and price. We serve you with our honesty, integrity, and professionality.